Tuesday, 1/8/2008 1:19:50 PM Kim Johnston

Process Sheet

: CU-DAR001 Dart Helicopters Services Customer

Job Number : 36660 : 10289 Estimate Number

P.O. Number

: 1/8/2008 This Issue

: NC : //

: 36611

Type

S.O. No. :

: MACHINED PARTS

Project Number **Drawing Revision**

Material

Due Date

Drawing Name

Part Number

Drawing Number

: CABIN DOOR ROLLER KIT, RH

: D412698012

: N/A

: N/A

: N/A

: 2/5/2008

Each

Comment

Change Qty of D3121-141 & remove 04.02.26 : Est Rev:C

D3121-145 from Step 1,3 KJ/DS

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description: DOCUMENT CONTROL

1.0

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-698-012 CHG003

2.0

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D3121141 **Bracket Assembly**



3.0000 Each(s)/Unit Total: 18.0000 Each(s)

Comment: Qty.: Pick: Packing Kit

> **Qty Part Number** 3 D3121-141

Description

D3121144

Comment: Qty.:

1.0000 Each(s)/Unit Total: 6.0000 Each(s)

Bracket Assembly

Pick: Packing Kit

1 D3121-144

Qty Part Number Description

Bracket Assembly

D3137043 v

Bracket Assembly



1.0000 Each(s)/Unit Total: 6.0000 Each(s)

Comment: Qty.: Pick: Packing Kit

> Qty Part Number 1 D3137-043

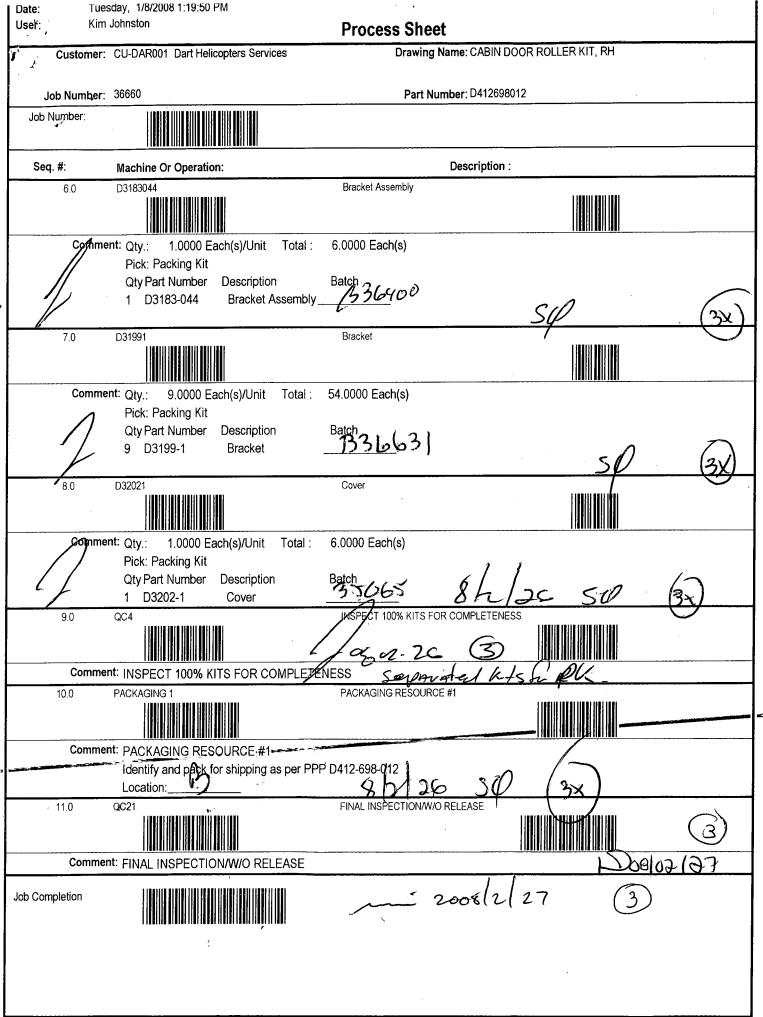
Bracket Assembly

W/O:		HANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		,					

QA: N/C Closed: ____ Date: ___

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE		Description of NC	Corrective Action Section B			Verification	Annroyal	A	
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector	
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NOTE: Date & initial all entries



Dart Aerospace I	Ltd
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W/O:		WORK ORDER CHANGES							
DATE STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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				20					

QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC	Corrective Action Section B			Varification	A	A	
		Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector	
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NOTE: Date & initial all entries